

**COMPUTER MODELS FOR PREDICTING  
FLYWHEEL SYSTEM FAILURE MODES  
AND ROTOR CRASH LOADS**

**Dave O'Kain  
DOE Flywheel Project Manager**

**Oak Ridge National Laboratory  
P.O. Box 2009  
Oak Ridge, TN 37831-8088  
Phone 432-576-0268  
FAX 423-574-2102**

**Automotive R&D Poster Session  
Wednesday, October 30, 1996  
1:30 p.m. to 5:00 p.m.**

## **DOE PROGRAM**

### **OBJECTIVE:**

**Develop safety and containment technology and analytical capabilities which will enable industry to design and build flywheel systems for automotive use**

### **APPROACH:**

- **Formulate safety and containment models**
  - review failure load information
  - identify underlying physics
  - engineering calculations
  - computer codes
- **Establish design strategies and tools**
  - safety analysis
  - rotor design methodology
  - containment design methodology
- **Develop enabling technologies**
  - bearings
  - materials for rotor and containment
  - instrumentation
  - power electronics
- **Establish standardized test procedures**
  - operability and performance
  - environmental insults
  - demonstrate containment adequacy

## **FLYWHEEL SYSTEM SAFETY DESIGN STRATEGY**

### **AVOID FAILURE**

- Conduct safety analyses (FTAs, FMEAs and ETAs)
- Determine critical lifetimes (cycle life, stress life, creep life)
- Apply wide critical lifetime or operating design margins such as
  - .. operate at low ratio of stress to ultimate stress,
  - .. select operating speed for infinite cycle life
  - .. select materials with acceptable creep characteristics
- Monitor rotor condition using changes in runout, vibration, temperature, and vacuum level to detect problems

### **MINIMIZE FAILURE LOADS**

- Build in a fuse link that induces a benign failure

- Use a rapid dump energy system

### **MINIMIZE FAILURE EFFECTS**

- Develop containment that can manage pressure and penetration loads